

インサート引抜試験結果報告書

株式会社タケネ

商品名 KTMインサート

商品番号 KTM16075

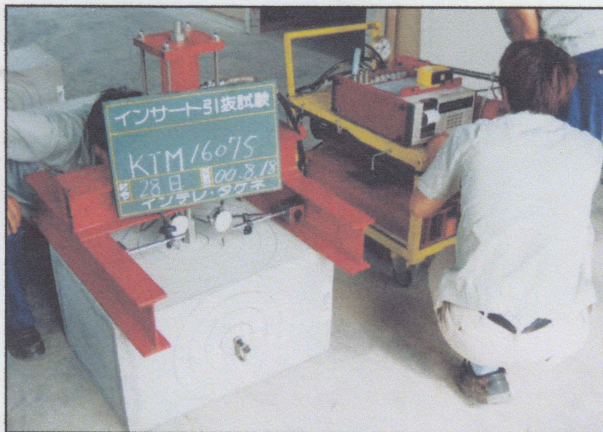
1. 試験日

平成12年8月18日 株式会社タケネ社内

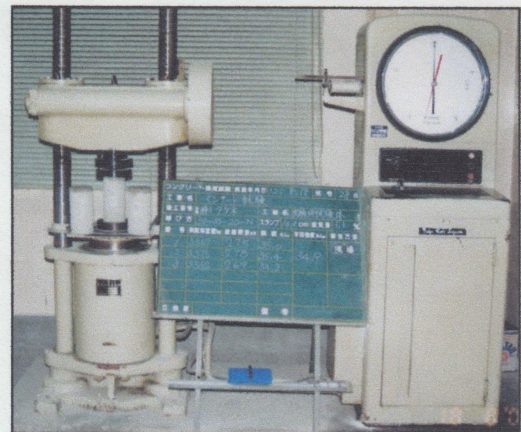
2. 試験方法

- 400 mm×500 mm×700 mmのコンクリート中にKTMインサートを埋め込み、引抜試験を行った。
- 試験サンプル数 3 (試験番号 1-A、2-A、3-A)
- 使用したコンクリート 種類 普通コンクリート (30-10-20N)
空気量 1.1%
材 齢 28日
強 度 34.9 N/mm²

インサート引抜試験風景



コンクリート強度測定試験風景



3. 試験結果

試験番号	破壊寸法		最大荷重	破壊状況
	最大	最小		
1-A	710mm	425mm	6270kg	コーン状破壊
2-A	640mm	425mm	6040kg	コーン状破壊
3-A	620mm	330mm	5610kg	コーン状破壊
平均	657mm	393mm	5973kg	

試験番号 1-A

破壊寸法 最大710mm 最小425mm

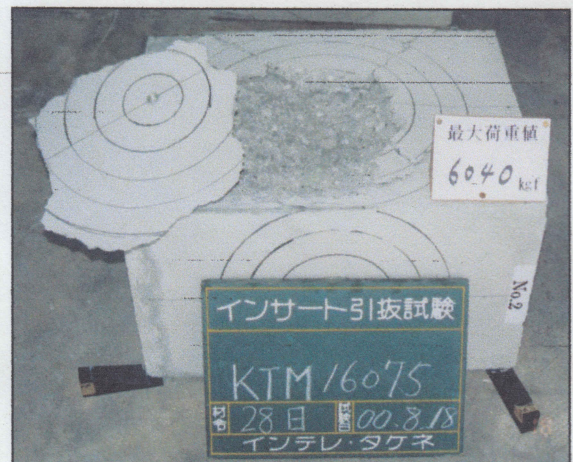
最大荷重6270kg



試験番号 2-A

破壊寸法 最大640mm 最小425mm

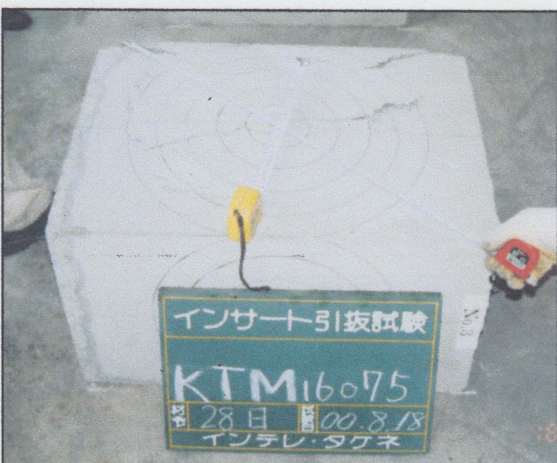
最大荷重6040kg



試験番号 3-A

破壊寸法 最大620mm 最小330mm

最大荷重5610kg



1-A KTM16075

①

1-A
KTM16075

*INTERVAL
TEST No.00001
'00.08.19.09:04:17

[M] 000 - 0.00 tf
[M] 001 - 0.00 mm
[M] 002 - 0.02 mm

INTERVAL
TEST No.00002
'00.08.19.09:04:19

[M] 000 - 0.00 tf
[M] 001 - 0.00 mm
[M] 002 - 0.02 mm

INTERVAL
TEST No.00003
'00.08.19.09:04:21

[M] 000 + 0.51 tf
[M] 001 + 0.07 mm
[M] 002 - 0.01 mm

INTERVAL
TEST No.00004
'00.08.19.09:04:23

[M] 000 + 0.76 tf
[M] 001 + 0.08 mm
[M] 002 + 0.00 mm

INTERVAL
TEST No.00005
'00.08.19.09:04:25

[M] 000 + 0.79 tf
[M] 001 + 0.09 mm
[M] 002 + 0.01 mm

INTERVAL
TEST No.00006
'00.08.19.09:04:27

[M] 000 + 0.83 tf
[M] 001 + 0.09 mm
[M] 002 + 0.01 mm

INTERVAL
TEST No.00007
'00.08.19.09:04:29

[M] 000 + 0.91 tf
[M] 001 + 0.09 mm
[M] 002 + 0.02 mm

INTERVAL
TEST No.00008
'00.08.19.09:04:31

[M] 000 + 0.97 tf
[M] 001 + 0.09 mm
[M] 002 + 0.03 mm

INTERVAL
TEST No.00009
'00.08.19.09:04:33

[M] 000 + 0.97 tf
[M] 001 + 0.09 mm
[M] 002 + 0.03 mm

INTERVAL
TEST No.00010
'00.08.19.09:04:35

[M] 000 + 1.05 tf
[M] 001 + 0.09 mm
[M] 002 + 0.04 mm

INTERVAL
TEST No.00011
'00.08.19.09:04:37

[M] 000 + 1.10 tf
[M] 001 + 0.09 mm
[M] 002 + 0.04 mm

INTERVAL
TEST No.00012
'00.08.19.09:04:39

[M] 000 + 1.13 tf
[M] 001 + 0.09 mm
[M] 002 + 0.05 mm

INTERVAL
TEST No.00013
'00.08.19.09:04:41

[M] 000 + 1.13 tf
[M] 001 + 0.09 mm
[M] 002 + 0.05 mm

INTERVAL
TEST No.00014
'00.08.19.09:04:43

[M] 000 + 1.19 tf
[M] 001 + 0.09 mm
[M] 002 + 0.06 mm

INTERVAL
TEST No.00015
'00.08.19.09:04:45

[M] 000 + 1.24 tf
[M] 001 + 0.10 mm
[M] 002 + 0.06 mm

INTERVAL
TEST No.00016
'00.08.19.09:04:47

[M] 000 + 1.31 tf
[M] 001 + 0.09 mm
[M] 002 + 0.06 mm

INTERVAL
TEST No.00017
'00.08.19.09:04:49

[M] 000 + 1.31 tf
[M] 001 + 0.10 mm
[M] 002 + 0.07 mm

INTERVAL
TEST No.00018
'00.08.19.09:04:51

[M] 000 + 1.38 tf
[M] 001 + 0.10 mm
[M] 002 + 0.07 mm

INTERVAL
TEST No.00019
'00.08.19.09:04:53

[M] 000 + 1.41 tf
[M] 001 + 0.10 mm
[M] 002 + 0.08 mm

INTERVAL
TEST No.00020
'00.08.19.09:04:55

[M] 000 + 1.46 tf
[M] 001 + 0.10 mm
[M] 002 + 0.08 mm

INTERVAL
TEST No.00021
'00.08.19.09:04:57

[M] 000 + 1.51 tf
[M] 001 + 0.10 mm
[M] 002 + 0.08 mm

INTERVAL
TEST No.00022
'00.08.19.09:04:59

[M] 000 + 1.56 tf
[M] 001 + 0.10 mm
[M] 002 + 0.09 mm

INTERVAL
TEST No.00023
'00.08.19.09:05:01

[M] 000 + 1.63 tf
[M] 001 + 0.10 mm
[M] 002 + 0.09 mm

INTERVAL
TEST No.00024
'00.08.19.09:05:03

[M] 000 + 1.73 tf
[M] 001 + 0.11 mm
[M] 002 + 0.10 mm

INTERVAL
TEST No.00025
'00.08.19.09:05:05

[M] 000 + 1.74 tf
[M] 001 + 0.11 mm
[M] 002 + 0.10 mm

INTERVAL
TEST No.00026
'00.08.19.09:05:07

[M] 000 + 1.82 tf
[M] 001 + 0.10 mm
[M] 002 + 0.10 mm

INTERVAL
TEST No.00027
'00.08.19.09:05:09

[M] 000 + 1.84 tf
[M] 001 + 0.10 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00028
'00.08.19.09:05:11

[M] 000 + 1.92 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00029
'00.08.19.09:05:13

[M] 000 + 1.96 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00030
'00.08.19.09:05:15

[M] 000 + 2.01 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

1-A KTM/6075 ②

INTERVAL
TEST No.00031
'00.08.19.09:05:17

[M] 000 + 2.05 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00032
'00.08.19.09:05:19

[M] 000 + 2.11 tf
[M] 001 + 0.11 mm
[M] 002 + 0.13 mm

INTERVAL
TEST No.00033
'00.08.19.09:05:21

[M] 000 + 2.12 tf
[M] 001 + 0.11 mm
[M] 002 + 0.13 mm

INTERVAL
TEST No.00034
'00.08.19.09:05:23

[M] 000 + 2.18 tf
[M] 001 + 0.11 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00035
'00.08.19.09:05:25

[M] 000 + 2.27 tf
[M] 001 + 0.11 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00036
'00.08.19.09:05:27

[M] 000 + 2.34 tf
[M] 001 + 0.11 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00037
'00.08.19.09:05:29

[M] 000 + 2.37 tf
[M] 001 + 0.11 mm
[M] 002 + 0.15 mm

INTERVAL
TEST No.00038
'00.08.19.09:05:31

[M] 000 + 2.41 tf
[M] 001 + 0.11 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00039
'00.08.19.09:05:33

[M] 000 + 2.45 tf
[M] 001 + 0.11 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00040
'00.08.19.09:05:35

[M] 000 + 2.54 tf
[M] 001 + 0.11 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00041
'00.08.19.09:05:37

[M] 000 + 2.62 tf
[M] 001 + 0.10 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00042
'00.08.19.09:05:39

[M] 000 + 2.67 tf
[M] 001 + 0.11 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00043
'00.08.19.09:05:41

[M] 000 + 2.74 tf
[M] 001 + 0.11 mm
[M] 002 + 0.17 mm

INTERVAL
TEST No.00044
'00.08.19.09:05:43

[M] 000 + 2.76 tf
[M] 001 + 0.11 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00045
'00.08.19.09:05:45

[M] 000 + 2.86 tf
[M] 001 + 0.11 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00046
'00.08.19.09:05:47

[M] 000 + 2.94 tf
[M] 001 + 0.11 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00047
'00.08.19.09:05:49

[M] 000 + 2.99 tf
[M] 001 + 0.11 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00048
'00.08.19.09:05:51

[M] 000 + 3.05 tf
[M] 001 + 0.11 mm
[M] 002 + 0.19 mm

INTERVAL
TEST No.00049
'00.08.19.09:05:53

[M] 000 + 3.16 tf
[M] 001 + 0.11 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00050
'00.08.19.09:05:55

[M] 000 + 3.23 tf
[M] 001 + 0.11 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00051
'00.08.19.09:05:57

[M] 000 + 3.24 tf
[M] 001 + 0.11 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00052
'00.08.19.09:05:59

[M] 000 + 3.32 tf
[M] 001 + 0.11 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00053
'00.08.19.09:06:01

[M] 000 + 3.43 tf
[M] 001 + 0.11 mm
[M] 002 + 0.21 mm

INTERVAL
TEST No.00054
'00.08.19.09:06:03

[M] 000 + 3.43 tf
[M] 001 + 0.11 mm
[M] 002 + 0.22 mm

INTERVAL
TEST No.00055
'00.08.19.09:06:05

[M] 000 + 3.54 tf
[M] 001 + 0.11 mm
[M] 002 + 0.22 mm

INTERVAL
TEST No.00056
'00.08.19.09:06:07

[M] 000 + 3.59 tf
[M] 001 + 0.11 mm
[M] 002 + 0.22 mm

INTERVAL
TEST No.00057
'00.08.19.09:06:09

[M] 000 + 3.66 tf
[M] 001 + 0.11 mm
[M] 002 + 0.22 mm

INTERVAL
TEST No.00058
'00.08.19.09:06:11

[M] 000 + 3.65 tf
[M] 001 + 0.11 mm
[M] 002 + 0.23 mm

INTERVAL
TEST No.00059
'00.08.19.09:06:13

[M] 000 + 3.79 tf
[M] 001 + 0.11 mm
[M] 002 + 0.23 mm

INTERVAL
TEST No.00060
'00.08.19.09:06:15

[M] 000 + 3.88 tf
[M] 001 + 0.11 mm
[M] 002 + 0.24 mm

1-A

KTM16075

③

INTERVAL
TEST No.00061
'00.08.19.09:06:17

[M] 000 + 3.89 tf
[M] 001 + 0.11 mm
[M] 002 + 0.24 mm

INTERVAL
TEST No.00062
'00.08.19.09:06:19

[M] 000 + 3.99 tf
[M] 001 + 0.11 mm
[M] 002 + 0.25 mm

INTERVAL
TEST No.00063
'00.08.19.09:06:21

[M] 000 + 4.08 tf
[M] 001 + 0.11 mm
[M] 002 + 0.25 mm

INTERVAL
TEST No.00064
'00.08.19.09:06:23

[M] 000 + 4.14 tf
[M] 001 + 0.11 mm
[M] 002 + 0.25 mm

INTERVAL
TEST No.00065
'00.08.19.09:06:25

[M] 000 + 4.22 tf
[M] 001 + 0.11 mm
[M] 002 + 0.26 mm

INTERVAL
TEST No.00066
'00.08.19.09:06:27

[M] 000 + 4.30 tf
[M] 001 + 0.11 mm
[M] 002 + 0.26 mm

INTERVAL
TEST No.00067
'00.08.19.09:06:29

[M] 000 + 4.35 tf
[M] 001 + 0.10 mm
[M] 002 + 0.26 mm

INTERVAL
TEST No.00068
'00.08.19.09:06:31

[M] 000 + 4.36 tf
[M] 001 + 0.10 mm
[M] 002 + 0.27 mm

INTERVAL
TEST No.00069
'00.08.19.09:06:33

[M] 000 + 4.34 tf
[M] 001 + 0.11 mm
[M] 002 + 0.27 mm

INTERVAL
TEST No.00070
'00.08.19.09:06:35

[M] 000 + 4.45 tf
[M] 001 + 0.11 mm
[M] 002 + 0.27 mm

INTERVAL
TEST No.00071
'00.08.19.09:06:37

[M] 000 + 4.59 tf
[M] 001 + 0.11 mm
[M] 002 + 0.28 mm

INTERVAL
TEST No.00072
'00.08.19.09:06:39

[M] 000 + 4.59 tf
[M] 001 + 0.11 mm
[M] 002 + 0.28 mm

INTERVAL
TEST No.00073
'00.08.19.09:06:41

[M] 000 + 4.74 tf
[M] 001 + 0.11 mm
[M] 002 + 0.28 mm

INTERVAL
TEST No.00074
'00.08.19.09:06:43

[M] 000 + 4.85 tf
[M] 001 + 0.11 mm
[M] 002 + 0.29 mm

INTERVAL
TEST No.00075
'00.08.19.09:06:45

[M] 000 + 4.86 tf
[M] 001 + 0.11 mm
[M] 002 + 0.29 mm

INTERVAL
TEST No.00076
'00.08.19.09:06:47

[M] 000 + 5.02 tf
[M] 001 + 0.11 mm
[M] 002 + 0.30 mm

INTERVAL
TEST No.00077
'00.08.19.09:06:49

[M] 000 + 5.07 tf
[M] 001 + 0.11 mm
[M] 002 + 0.30 mm

INTERVAL
TEST No.00078
'00.08.19.09:06:51

[M] 000 + 5.18 tf
[M] 001 + 0.11 mm
[M] 002 + 0.30 mm

INTERVAL
TEST No.00079
'00.08.19.09:06:53

[M] 000 + 5.26 tf
[M] 001 + 0.11 mm
[M] 002 + 0.31 mm

INTERVAL
TEST No.00080
'00.08.19.09:06:55

[M] 000 + 5.30 tf
[M] 001 + 0.11 mm
[M] 002 + 0.31 mm

INTERVAL
TEST No.00081
'00.08.19.09:06:57

[M] 000 + 5.46 tf
[M] 001 + 0.11 mm
[M] 002 + 0.32 mm

INTERVAL
TEST No.00082
'00.08.19.09:06:59

[M] 000 + 5.54 tf
[M] 001 + 0.11 mm
[M] 002 + 0.33 mm

INTERVAL
TEST No.00083
'00.08.19.09:07:01

[M] 000 + 5.62 tf
[M] 001 + 0.11 mm
[M] 002 + 0.33 mm

INTERVAL
TEST No.00084
'00.08.19.09:07:03

[M] 000 + 5.73 tf
[M] 001 + 0.11 mm
[M] 002 + 0.34 mm

INTERVAL
TEST No.00085
'00.08.19.09:07:05

[M] 000 + 5.75 tf
[M] 001 + 0.11 mm
[M] 002 + 0.34 mm

INTERVAL
TEST No.00086
'00.08.19.09:07:07

[M] 000 + 5.90 tf
[M] 001 + 0.11 mm
[M] 002 + 0.35 mm

INTERVAL
TEST No.00087
'00.08.19.09:07:09

[M] 000 + 5.98 tf
[M] 001 + 0.12 mm
[M] 002 + 0.35 mm

INTERVAL
TEST No.00088
'00.08.19.09:07:11

[M] 000 + 6.08 tf
[M] 001 + 0.13 mm
[M] 002 + 0.36 mm

INTERVAL
TEST No.00089
'00.08.19.09:07:13

[M] 000 + 6.18 tf
[M] 001 + 0.15 mm
[M] 002 + 0.37 mm

INTERVAL
TEST No.00090
'00.08.19.09:07:15

[M] 000 + 6.20 tf
[M] 001 + 0.16 mm
[M] 002 + 0.38 mm

INTERVAL
TEST No.00091
'00.08.19.09:07:17

[M] 000 + 6.26 tf
[M] 001 + 0.19 mm
[M] 002 + 0.40 mm

INTERVAL
TEST No.00092
'00.08.19.09:07:19

[M] 000 + MAX 6.27 tf
[M] 001 + 0.22 mm
[M] 002 + 0.42 mm

INTERVAL
TEST No.00093
'00.08.19.09:07:21

[M] 000 + 6.19 tf
[M] 001 + 0.31 mm
[M] 002 + 0.48 mm

INTERVAL
TEST No.00094
'00.08.19.09:07:23

[M] 000 + 0.40 tf
[M] 001 + 3.77 mm
[M] 002 + 2.05 mm

INTERVAL
TEST No.00095
'00.08.19.09:07:25

[M] 000 + 0.30 tf
[M] 001 + 4.12 mm
[M] 002 + 2.35 mm

INTERVAL
TEST No.00096
'00.08.19.09:07:27

[M] 000 + 0.24 tf
[M] 001 + 4.98 mm
[M] 002 + 3.06 mm

INTERVAL
TEST No.00097
'00.08.19.09:07:29

[M] 000 + 0.21 tf
[M] 001 + 5.84 mm
[M] 002 + 3.77 mm

INTERVAL
TEST No.00098
'00.08.19.09:07:31

[M] 000 + 0.20 tf
[M] 001 + 5.98 mm
[M] 002 + 3.88 mm

INTERVAL
TEST No.00099
'00.08.19.09:07:33

[M] 000 + 0.20 tf
[M] 001 + 5.98 mm
[M] 002 + 3.89 mm

2-A

KTM/6075-

*INTERVAL
TEST No.00001
'00.08.19.09:15:57

[M] 000 - 0.00 tf
[M] 001 - 0.01 mm
[M] 002 + 0.02 mm

INTERVAL
TEST No.00002
'00.08.19.09:16:00

[M] 000 + 0.50 tf
[M] 001 - 0.29 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00003
'00.08.19.09:16:03

[M] 000 + 0.74 tf
[M] 001 - 0.29 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00004
'00.08.19.09:16:06

[M] 000 + 0.75 tf
[M] 001 - 0.29 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00005
'00.08.19.09:16:09

[M] 000 + 0.88 tf
[M] 001 - 0.29 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00006
'00.08.19.09:16:12

[M] 000 + 0.95 tf
[M] 001 - 0.29 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00007
'00.08.19.09:16:15

[M] 000 + 1.08 tf
[M] 001 - 0.28 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00008
'00.08.19.09:16:18

[M] 000 + 1.13 tf
[M] 001 - 0.28 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00009
'00.08.19.09:16:21

[M] 000 + 1.24 tf
[M] 001 - 0.28 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00010
'00.08.19.09:16:24

[M] 000 + 1.31 tf
[M] 001 - 0.28 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00011
'00.08.19.09:16:27

[M] 000 + 1.44 tf
[M] 001 - 0.27 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00012
'00.08.19.09:16:30

[M] 000 + 1.49 tf
[M] 001 - 0.27 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00013
'00.08.19.09:16:33

[M] 000 + 1.61 tf
[M] 001 - 0.27 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00014
'00.08.19.09:16:36

[M] 000 + 1.64 tf
[M] 001 - 0.27 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00015
'00.08.19.09:16:39

[M] 000 + 1.75 tf
[M] 001 - 0.27 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00016
'00.08.19.09:16:42

[M] 000 + 1.83 tf
[M] 001 - 0.28 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00017
'00.08.19.09:16:45

[M] 000 + 1.94 tf
[M] 001 - 0.27 mm
[M] 002 + 0.11 mm

INTERVAL
TEST No.00018
'00.08.19.09:16:48

[M] 000 + 2.03 tf
[M] 001 - 0.28 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00019
'00.08.19.09:16:51

[M] 000 + 2.16 tf
[M] 001 - 0.28 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00020
'00.08.19.09:16:54

[M] 000 + 2.23 tf
[M] 001 - 0.27 mm
[M] 002 + 0.13 mm

INTERVAL
TEST No.00021
'00.08.19.09:16:57

[M] 000 + 2.32 tf
[M] 001 - 0.28 mm
[M] 002 + 0.13 mm

INTERVAL
TEST No.00022
'00.08.19.09:17:00

[M] 000 + 2.43 tf
[M] 001 - 0.27 mm
[M] 002 + 0.13 mm

INTERVAL
TEST No.00023
'00.08.19.09:17:03

[M] 000 + 2.47 tf
[M] 001 - 0.27 mm
[M] 002 + 0.13 mm

INTERVAL
TEST No.00024
'00.08.19.09:17:06

[M] 000 + 2.56 tf
[M] 001 - 0.28 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00025
'00.08.19.09:17:09

[M] 000 + 2.62 tf
[M] 001 - 0.28 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00026
'00.08.19.09:17:12

[M] 000 + 2.73 tf
[M] 001 - 0.28 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00027
'00.08.19.09:17:15

[M] 000 + 2.79 tf
[M] 001 - 0.28 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00028
'00.08.19.09:17:18

[M] 000 + 2.85 tf
[M] 001 - 0.28 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00029
'00.08.19.09:17:21

[M] 000 + 2.96 tf
[M] 001 - 0.27 mm
[M] 002 + 0.15 mm

INTERVAL
TEST No.00030
'00.08.19.09:17:24

[M] 000 + 3.03 tf
[M] 001 - 0.28 mm
[M] 002 + 0.15 mm

INTERVAL
TEST No.00031
'00.08.19.09:17:27

[M] 000 + 3.08 tf
[M] 001 - 0.28 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00032
'00.08.19.09:17:30

[M] 000 + 3.24 tf
[M] 001 - 0.28 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00033
'00.08.19.09:17:33

[M] 000 + 3.27 tf
[M] 001 - 0.28 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00034
'00.08.19.09:17:36

[M] 000 + 3.40 tf
[M] 001 - 0.28 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00035
'00.08.19.09:17:39

[M] 000 + 3.41 tf
[M] 001 - 0.27 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00036
'00.08.19.09:17:42

[M] 000 + 3.53 tf
[M] 001 - 0.28 mm
[M] 002 + 0.17 mm

INTERVAL
TEST No.00037
'00.08.19.09:17:45

[M] 000 + 3.64 tf
[M] 001 - 0.28 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00038
'00.08.19.09:17:48

[M] 000 + 3.70 tf
[M] 001 - 0.28 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00039
'00.08.19.09:17:51

[M] 000 + 3.76 tf
[M] 001 - 0.28 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00040
'00.08.19.09:17:54

[M] 000 + 3.82 tf
[M] 001 - 0.28 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00041
'00.08.19.09:17:57

[M] 000 + 3.85 tf
[M] 001 - 0.27 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00042
'00.08.19.09:18:00

[M] 000 + 4.02 tf
[M] 001 - 0.28 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00043
'00.08.19.09:18:03

[M] 000 + 4.06 tf
[M] 001 - 0.28 mm
[M] 002 + 0.18 mm

INTERVAL
TEST No.00044
'00.08.19.09:18:06

[M] 000 + 4.24 tf
[M] 001 - 0.28 mm
[M] 002 + 0.19 mm

INTERVAL
TEST No.00045
'00.08.19.09:18:09

[M] 000 + 4.31 tf
[M] 001 - 0.28 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00046
'00.08.19.09:18:12

[M] 000 + 4.47 tf
[M] 001 - 0.28 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00047
'00.08.19.09:18:15

[M] 000 + 4.52 tf
[M] 001 - 0.28 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00048
'00.08.19.09:18:18

[M] 000 + 4.63 tf
[M] 001 - 0.28 mm
[M] 002 + 0.20 mm

INTERVAL
TEST No.00049
'00.08.19.09:18:21

[M] 000 + 4.77 tf
[M] 001 - 0.29 mm
[M] 002 + 0.21 mm

INTERVAL
TEST No.00050
'00.08.19.09:18:24

[M] 000 + 4.83 tf
[M] 001 - 0.28 mm
[M] 002 + 0.21 mm

INTERVAL
TEST No.00051
'00.08.19.09:18:27

[M] 000 + 4.98 tf
[M] 001 - 0.29 mm
[M] 002 + 0.22 mm

INTERVAL
TEST No.00052
'00.08.19.09:18:30

[M] 000 + 5.14 tf
[M] 001 - 0.28 mm
[M] 002 + 0.22 mm

INTERVAL
TEST No.00053
'00.08.19.09:18:33

[M] 000 + 5.27 tf
[M] 001 - 0.28 mm
[M] 002 + 0.23 mm

INTERVAL
TEST No.00054
'00.08.19.09:18:36

[M] 000 + 5.47 tf
[M] 001 - 0.29 mm
[M] 002 + 0.24 mm

INTERVAL
TEST No.00055
'00.08.19.09:18:39

[M] 000 + 5.54 tf
[M] 001 - 0.29 mm
[M] 002 + 0.24 mm

INTERVAL
TEST No.00056
'00.08.19.09:18:42

[M] 000 + 5.64 tf
[M] 001 - 0.28 mm
[M] 002 + 0.24 mm

INTERVAL
TEST No.00057
'00.08.19.09:18:45

[M] 000 + 5.68 tf
[M] 001 - 0.28 mm
[M] 002 + 0.25 mm

INTERVAL
TEST No.00058
'00.08.19.09:18:48

[M] 000 + 5.82 tf
[M] 001 - 0.28 mm
[M] 002 + 0.26 mm

INTERVAL
TEST No.00059
'00.08.19.09:18:51

[M] 000 + 5.87 tf
[M] 001 - 0.28 mm
[M] 002 + 0.26 mm

INTERVAL
TEST No.00060
'00.08.19.09:18:54

[M] 000 + MAX 6.04 tf
[M] 001 - 0.27 mm
[M] 002 + 0.27 mm

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INTERVAL

TEST No.00061

'00.08.19.09:18:57

[M] 000 + 6.04 tf
[M] 001 - 0.21 mm
[M] 002 + 0.30 mm

INTERVAL

TEST No.00062

'00.08.19.09:19:00

[M] 000 + 0.60 tf
[M] 001 + 2.75 mm
[M] 002 + 1.88 mm

INTERVAL

TEST No.00063

'00.08.19.09:19:03

[M] 000 + 0.29 tf
[M] 001 + 3.45 mm
[M] 002 + 1.99 mm

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①

3-A
KTM/6075*INTERVAL
TEST No.00001
'00.08.19.09:24:08[M] 000 + 0.00 tf
[M] 001 - 0.00 mm
[M] 002 - 0.00 mmINTERVAL
TEST No.00002
'00.08.19.09:24:11[M] 000 + 0.38 tf
[M] 001 - 0.04 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00003
'00.08.19.09:24:14[M] 000 + 0.72 tf
[M] 001 - 0.01 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00004
'00.08.19.09:24:17[M] 000 + 0.73 tf
[M] 001 - 0.01 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00005
'00.08.19.09:24:20[M] 000 + 0.84 tf
[M] 001 - 0.00 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00006
'00.08.19.09:24:23[M] 000 + 0.92 tf
[M] 001 - 0.00 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00007
'00.08.19.09:24:26[M] 000 + 1.00 tf
[M] 001 - 0.00 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00008
'00.08.19.09:24:29[M] 000 + 1.11 tf
[M] 001 + 0.01 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00009
'00.08.19.09:24:32[M] 000 + 1.17 tf
[M] 001 + 0.01 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00010
'00.08.19.09:24:35[M] 000 + 1.24 tf
[M] 001 + 0.01 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00011
'00.08.19.09:24:38[M] 000 + 1.32 tf
[M] 001 + 0.02 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00012
'00.08.19.09:24:41[M] 000 + 1.41 tf
[M] 001 + 0.03 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00013
'00.08.19.09:24:44[M] 000 + 1.46 tf
[M] 001 + 0.03 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00014
'00.08.19.09:24:47[M] 000 + 1.61 tf
[M] 001 + 0.03 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00015
'00.08.19.09:24:50[M] 000 + 1.66 tf
[M] 001 + 0.04 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00016
'00.08.19.09:24:53[M] 000 + 1.76 tf
[M] 001 + 0.04 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00017
'00.08.19.09:24:56[M] 000 + 1.87 tf
[M] 001 + 0.05 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00018
'00.08.19.09:24:59[M] 000 + 1.98 tf
[M] 001 + 0.05 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00019
'00.08.19.09:25:02[M] 000 + 2.09 tf
[M] 001 + 0.05 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00020
'00.08.19.09:25:05[M] 000 + 2.16 tf
[M] 001 + 0.06 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00021
'00.08.19.09:25:08[M] 000 + 2.22 tf
[M] 001 + 0.06 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00022
'00.08.19.09:25:11[M] 000 + 2.29 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00023
'00.08.19.09:25:14[M] 000 + 2.40 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00024
'00.08.19.09:25:17[M] 000 + 2.48 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00025
'00.08.19.09:25:20[M] 000 + 2.49 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00026
'00.08.19.09:25:23[M] 000 + 2.57 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00027
'00.08.19.09:25:26[M] 000 + 2.63 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00028
'00.08.19.09:25:29[M] 000 + 2.70 tf
[M] 001 + 0.07 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00029
'00.08.19.09:25:32[M] 000 + 2.75 tf
[M] 001 + 0.08 mm
[M] 002 + 0.12 mmINTERVAL
TEST No.00030
'00.08.19.09:25:35[M] 000 + 2.89 tf
[M] 001 + 0.08 mm
[M] 002 + 0.12 mm

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INTERVAL
TEST No.00031
'00.08.19.09:25:38

[M] 000 + 2.92 tf
[M] 001 + 0.08 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00032
'00.08.19.09:25:41

[M] 000 + 3.03 tf
[M] 001 + 0.09 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00033
'00.08.19.09:25:44

[M] 000 + 3.16 tf
[M] 001 + 0.09 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00034
'00.08.19.09:25:47

[M] 000 + 3.18 tf
[M] 001 + 0.09 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00035
'00.08.19.09:25:50

[M] 000 + 3.28 tf
[M] 001 + 0.09 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00036
'00.08.19.09:25:53

[M] 000 + 3.36 tf
[M] 001 + 0.09 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00037
'00.08.19.09:25:56

[M] 000 + 3.39 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00038
'00.08.19.09:25:59

[M] 000 + 3.46 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00039
'00.08.19.09:26:02

[M] 000 + 3.58 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00040
'00.08.19.09:26:05

[M] 000 + 3.57 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00041
'00.08.19.09:26:08

[M] 000 + 3.75 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00042
'00.08.19.09:26:11

[M] 000 + 3.81 tf
[M] 001 + 0.10 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00043
'00.08.19.09:26:14

[M] 000 + 3.95 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00044
'00.08.19.09:26:17

[M] 000 + 4.02 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00045
'00.08.19.09:26:20

[M] 000 + 4.18 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00046
'00.08.19.09:26:23

[M] 000 + 4.25 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00047
'00.08.19.09:26:26

[M] 000 + 4.38 tf
[M] 001 + 0.11 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00048
'00.08.19.09:26:29

[M] 000 + 4.50 tf
[M] 001 + 0.12 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00049
'00.08.19.09:26:32

[M] 000 + 4.56 tf
[M] 001 + 0.12 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00050
'00.08.19.09:26:35

[M] 000 + 4.68 tf
[M] 001 + 0.13 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00051
'00.08.19.09:26:38

[M] 000 + 4.72 tf
[M] 001 + 0.13 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00052
'00.08.19.09:26:41

[M] 000 + 4.83 tf
[M] 001 + 0.13 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00053
'00.08.19.09:26:44

[M] 000 + 4.93 tf
[M] 001 + 0.14 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00054
'00.08.19.09:26:47

[M] 000 + 5.15 tf
[M] 001 + 0.15 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00055
'00.08.19.09:26:50

[M] 000 + 5.24 tf
[M] 001 + 0.15 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00056
'00.08.19.09:26:53

[M] 000 + 5.40 tf
[M] 001 + 0.17 mm
[M] 002 + 0.12 mm

INTERVAL
TEST No.00057
'00.08.19.09:26:56

[M] 000 + 5.45 tf
[M] 001 + 0.19 mm
[M] 002 + 0.14 mm

INTERVAL
TEST No.00058
'00.08.19.09:26:59

[M] 000 + 5.53 tf
[M] 001 + 0.21 mm
[M] 002 + 0.15 mm

INTERVAL
TEST No.00059
'00.08.19.09:27:02

[M] 000 + MAX 5.61 tf
[M] 001 + 0.24 mm
[M] 002 + 0.16 mm

INTERVAL
TEST No.00060
'00.08.19.09:27:05

[M] 000 + 5.36 tf
[M] 001 + 0.41 mm
[M] 002 + 0.30 mm

INTERVAL
TEST No.00061
'00.08.19.09:27:08

[M] 000 + 0.19 tf
[M] 001 + 3.40 mm
[M] 002 + 2.69 mm